

Location



Our sales partner near you:

Headquarter and production site:

BVM

BRUNNER GMBH u. Co. KG
Packaging machinery

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BVM



BRUNNER GMBH u. Co. KG
Packaging machinery

Compacta 5022



perfection in packaging



*German Engineering
by BVM*

THE ORIGINAL

BVM-Assembly

Customers are the centre of all our business activities. Customers' requirements and demands guide us and each idea is seen as an opportunity. This openness to customers' wishes shapes our business; shared objectives merge our employees into a team.

BVM Brunner is a privately-owned medium-sized company that started designing and building packaging machines in 1985. Today the company supplies high quality, innovative machines to the global packaging industry, and BVM Brunner's network of sales partners provides advice and support to companies worldwide.

Our employees are the company, whether it is their academic expertise or practical experience, the mix provides outstanding capabilities. We foster creativity and co-operation among our employees; this enables our employees to excel at their work.

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We like to take advantage of opportunities arising from advances in engineering and manufacturing; the use of precision aluminium profiles, laser technology, state-of-the-art electronics, and a modular machine design is German engineering at its best. Designing, building and testing of our machines are done under our control on our premises in Reutlingen to ensure that a high build quality matches the high engineering design quality.

A BVM machine keeps you ahead of the competition. BVM machines are built to last. Machines that were delivered more than 20 years ago are still working and continue to meet the requirements of our customers.

An unrivalled price-benefit ratio, high product quality and short delivery times made us, in many areas, a market leader in wrapping machines. For us, today's success is a commitment for the future.



*BVM-Final Assembly
and Start-Up*



BVM-Compacta Assembly



Our Service Offering:

- › Maintenance, repair, and refurbishment of used machines
- › Training on customers' sites or in our factory in Reutlingen
- › Telephone support, provided by specifically trained technicians with years of experience in resolving mechanical and electrical issues
- › Advice on spares and consumables, sale of spares and consumables
- › Quick-response, global service team of in-depth trained service personnel
- › High spare parts availability, guaranteed availability of BVM spares for a minimum of ten years

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BVM
BVM BRUNNER GMBH
Verpackungsmaschinen
Ferdinand Lassalle Str.62

BVM

Feeding Systems and Accessories



BVM Label Applicator

for applying pre-printed labels or labels printed by an integral printing unit that is available as an option.

BVM Feeder A 3535

for feeding products directly from a magazine stack onto the feed conveyor of a packaging machine; designed for feeding products – such as journals, catalogues, CDs, DVDs – that can be moved from the bottom of a stack by a shuttle mechanism with suction.





BVM Pusher*

mounted on the infeed conveyor of a Compacta, the pusher is designed for round products such as beaker lids and reels of adhesive tape. The pusher is easily removed; the infeed conveyor can function either as a feed conveyor or as a pusher unit.

* registered design

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BVM Centrefolder

available as retrofit unit or integrated in a machine during assembly. Single-wound film can be used with a BVM Centrefolder; the use of single-wound film increases production time by halving the number of reel changes; the Centrefolder unit also simplifies wrapping with preprinted film.

Compacta 5022, 7522 and 10022

The *Compacta series* of overwrapping machines – designed for fully automatic packaging.

The product flow is inline, also the wrapping cycle is sensor-controlled to facilitate manual or automatic loading. Items are wrapped in centre-folded film that is sealed on the three remaining edges.

Feeding systems ensure *superior performances*; production speeds of *more than 100 packs/minute* are achievable – depending on machine configuration and product.

The *heated, constant-temperature sealing system* can seal all industry standard films, from Polyethylene to Polyolefin to PVC. The BVM side knife produces neat, high-integrity seals, especially when Polyolefin film is used.

Product changeovers do not require the turning of hand wheels or adjustments of product guides, therefore *changeover times are short* and *operational reliability is increased*.

Each Compacta 5022, 7522, 10022 has an upper format limit of 450, 700, 950 mm respectively. A format limit is the sum of product width plus product height. This way the Compacta series provide professional packaging solutions for a wide variety of applications.



BVM Touch Screen Control
graphical user interface simplifies operating the machine.

Possible Configuration



Optional Accessories: **BVM Adjustable Draw-Off Rollers***

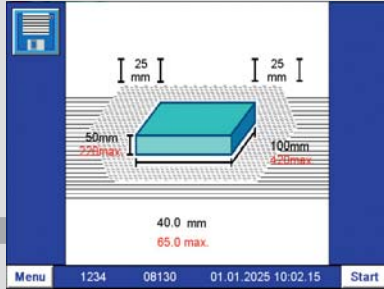
increase reliability and minimise film usage.

*registered design

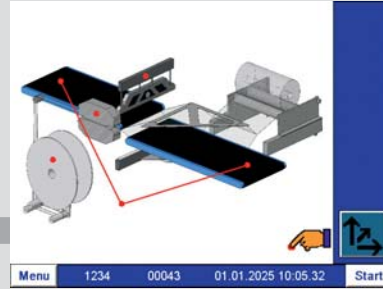


Easy Accessible Fil Cradle

makes reel changing operator friendly.



Intuitive user guidance settings.
Input of product dimensions
at the touch screen.*



recall of machine
settings from job settings memory,
push-button changeover.*

*depending on fitted options

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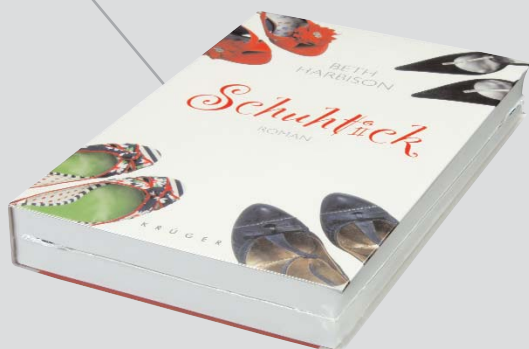


Compacta 5022

The result: perfection in packaging



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Shrink Tunnel

BVM Shrink Tunnels are fitted with rod conveyors; the rods are coated with heat-resistant silicon rubber. A wire-mesh conveyor, a heat-resistant plastic conveyor, and a rod conveyor with live rollers for use with Polyolefin or PVC films are available as options.

The conveyor speed is infinitely variable and can be set at the operator station.

Possible Configuration



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Possible Configuration



Infinitely variable adjustment of the lower air flow ensures optimised shrinking.

Air flow inside the insulated heat chamber is finely controlled by four dampers - top and bottom on two sides; the dampers are independently adjustable from outside the tunnel.



The set temperature is maintained accurately by a closed loop, digital temperature controller; the heating can be set at a temperature of up to a maximum of 250 °C.

Technical Data – Compacta

| | Compacta 5022 | Compacta 7522 | Compacta 10022 |
|--|----------------|---------------|----------------|
| Upper limit of product width plus product height | 450 mm | 700 mm | 950 mm |
| Cross seal bar, width | 500 mm | 750 mm | 1000 mm |
| Cross seal bar, clearance | 220 mm | 220 mm | 220 mm |
| Increased cross seal clearance, not included as standard | ----- | up to 360 mm | up to 360 mm |
| Film width, centre folded | 650/650 mm | 850/850 mm | 1150/1150 mm |
| Production speed, max | 120 packs/min* | 60 packs/min* | 45 packs/min* |

| | |
|---------------------------------------|---|
| Product feeding: | manually or automatically, one of two optical sensors can be selected to establish – either horizontally or vertically – correct product spacing |
| Size adjustments: | infinitely variable, push-button controlled, motorised (no hand wheels) |
| Film: | PE-/PVC -/Polyolefin and other sealable, centre-folded films, film thickness 8 – 100 micron* |
| Film feed: | film cradle with motorised roller, infinitely variable feed, dancer tension control, no mandrel |
| Trim removal: | wind trim removal system, rewinds up to 1250 m trim of film with a thickness of up to 15 micron* |
| Cross seal: | constant-temperature, maintenance-free sealing jaw, jaw clearance and speed infinitely variable |
| Cross seal drive: | electronically controlled electrical motor (no mechanical brake* that will wear out), counter movement with pack protection |
| Longitudinal seal: | constant temperature, continual operation, suitable for all heat shrink films listed above, no limit on seal length; option of film draw system (registered design) for films thicker than 8 micron, films with limited shrink ability, or products with a height of more than 150 mm |
| Infeed conveyor/ outfeed conveyor: | inverter drives, infinitely variable conveyor speeds, option of kiss conveyor between infeed and outfeed conveyor for short products |
| Control system: | programmable industrial controller, operator panel with colour touch screen that provides a graphical user interface with intuitive user guidance, job storage for 100 job settings. Optional: storage for additional 500 job settings |
| Sensors: | cable connections of either plugs and sockets or screw terminals, touch free sensing, 'product present' indication |
| Air requirements: | 6 bar, oil-free |
| Optional accessories: | fully automatic, motorised machine pre-setting, job setting memory for storing machine, setting under a job number, print registration, label applicator, printing unit, Euro slot punch, further optional accessories on request. |

* depending on product and machine configuration

Note: Technical details are subject to change without notification

Technical Data – Shrink Tunnel

| | SC 45... | SC 65... | SC 80... | SC 100... | SC 120... |
|------------------------|-------------------|--------------------|--------------------|-----------|-----------|
| Tunnel opening, width | 450 mm | 650 mm | 800 mm | 1000 mm | 1200 mm |
| Tunnel opening, height | von 300 – 400 mm | von 300 – 500 mm | von 300 – 500 mm | 400 mm | 400 mm |
| Heat chamber, length | von 800 – 2800 mm | von 1100 – 4200 mm | von 1500 – 2800 mm | 2000 mm | 2000 mm |
| Heating power | von 8,4 – 25,2 kW | von 12,6 – 50,4 kW | von 16,8 – 37,8 kW | 33,6 kW | 42 kW |

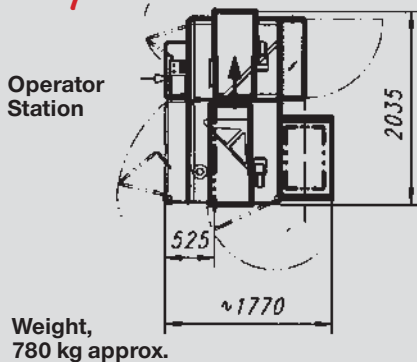
Electrical requirements: 3L, NPE
400 V/50 Hz
Insulation: 100 mm thickness,
between heat chamber and outer
housing, prevents heat loss
Heat resistant silicon curtains at
tunnel entry and exit
Whisper quiet blower motor
Working height: 850 ± 50 mm
Bespoke dimensions on request

BVM Standard Colours:

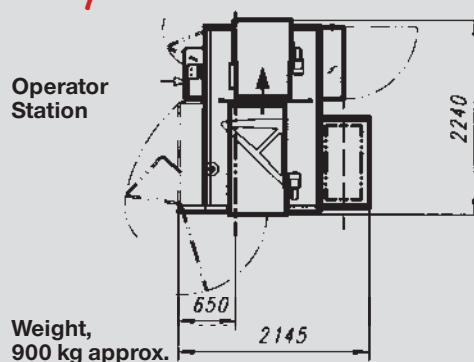
RAL 1013 - Oyster White RAL 5007 - Brilliant Blue RAL 6011 - Reseda Green

Possible Configuration

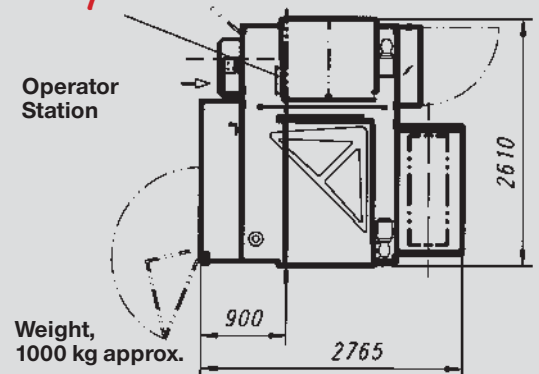
Compacta 5022



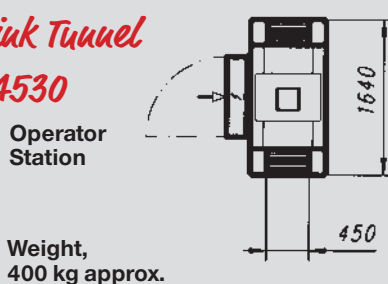
Compacta 7522



Compacta 10022



Shrink Tunnel SC 4530



Shrink Tunnel SC 4530 SD

